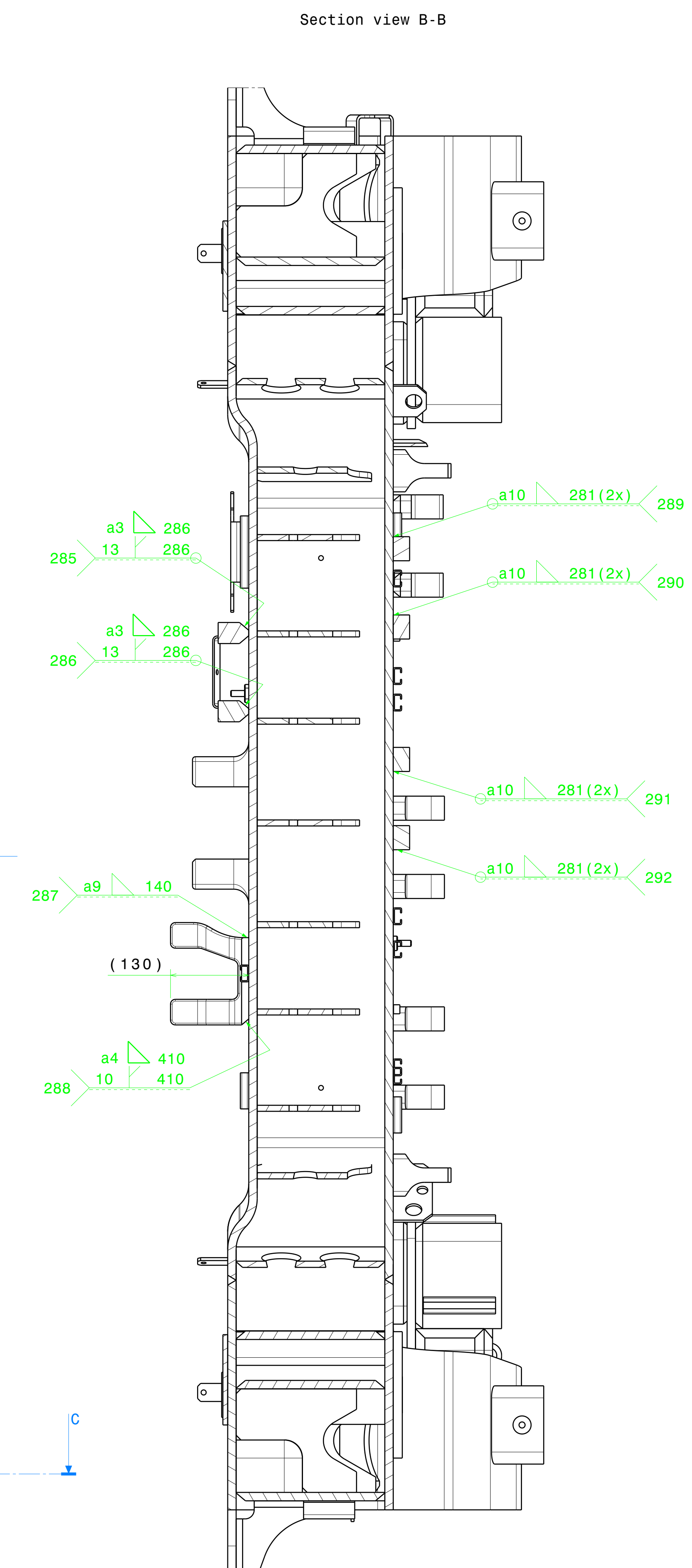
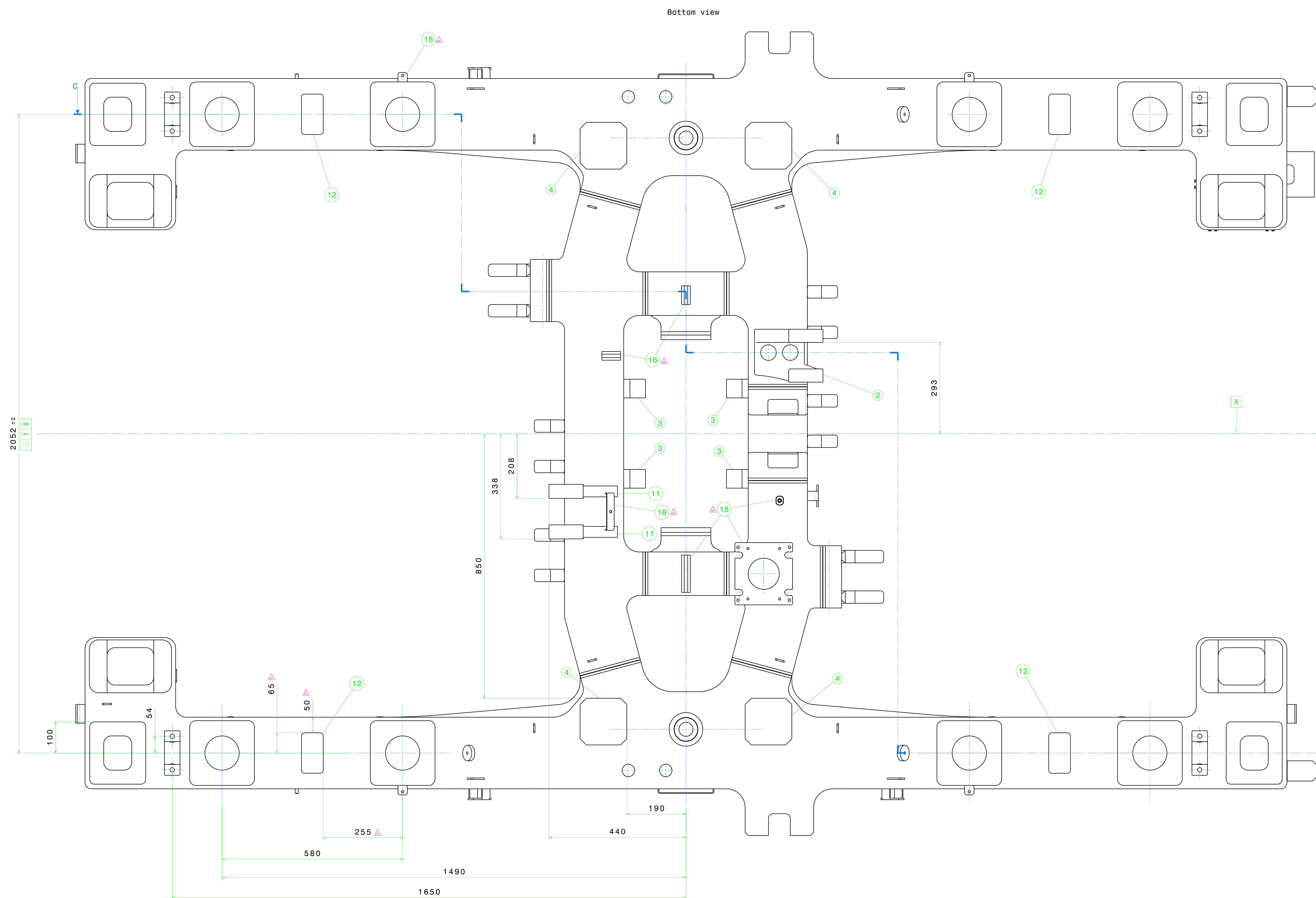


ISO 13920 Welded Construction - ISO 2763 General Relatances 15 1213 35 Steel			
<1000	6.0	0.8	
<630	4.0	0.7	
<400	3.0	0.6	
<250	3.0	0.4	
100	2.0	0.3	
40	1.5	0.2	
L mm	H mm	T ₁ Y ₁	
Norm. Size	Class		
<4000	2.0	0.4	
<2000	1.2	0.4	
<1000	0.8	0.3	
<400	0.5	0.3	
30-120	0.3	0.2	
2-30	0.2	0.1	
L mm	m ₁ mm	K ₁	
Norm. Size	Class		
>20000	9.0	8.0	
>10000	8.0	7.0	
>16000	7.0	6.0	
<12000	6.0	6.5	
<8000	5.0	4.0	
<4000	4.0	3.0	
<2000	3.0	2.0	
<1000	2.0	1.5	
<400	1.0	1.0	
30-120	1.0	0.5	
2-30	1.0	0.5	
L mm	A mm	E mm	
Norm. Size	Class		

Technical Specifications					
Technical Document		3	Added limiter roller support welding joint and tightness test note	08/08/2023	D.Carino
Fixture/Mould Asset ID		2	Updated implant fastening and added serial number plate	21/06/2023	D.Carino
Coating/Heat Tre./Roughness		1	Updated geometry, dimensions and Added note	06/12/2023	D.Carino
Paint/Color	-	Modif. No	Modification Description	Date	Sign

*** For butt weld joint it's possible use backing plate at discretion of manufacturer.									
									1785.8
No	Parça Adet	Designation Name of Item	Adet Qty.	Resin No / Norm Drawing No / Item	Meltzeme Material	Ölçü Dimension	Ağırlık Weight (Kg.)		
	ISO 21820-1	ISO 8015	ISO 2553	General Tol	ISO 2768	F	m6	H	x6
	EN 15085-2 Certification Level		0.1x3	Weld Prio Cast Steel	ISO 15820	AAR	6	x3	F
	Approved	L.Giovanazzi	05/12/2022	Scale			L62	8x62	8x2
	Checked	M.Borlo	05/12/2022						
	Prepared	D.Carlino	05/12/2022	1:5					
					TURASAS Turkish Railway Vehicles Industry Inc.				
	Complete motor bogie frame wld				GZ10.04.03.20000				
	-				Sheet : 2/2 Size: A0 Rev : 03				
DATE	08/08/2023								